

# **SINGER**

**96-44**

List of Parts Complete

for

Machine No. 96-44

No.	Name
127214	Arm with 56015
16532	" Dowel Pin
52182	" Oil Tube with 52184, for oiling 52205
52183	" " " " 52184, for oiling 52024 and 127156
52180	Arm Oil Tube (long) with 52184, for oiling 52022
52185	" " " (short) with 42367, for oiling 52022
127187	" " " with 42367, for oiling 127152, for 127193
52290	Arm Oil Tube Hole Plug
56015	2 " " " for oiling 127058
52184	3 " " " Packing (wick) for 52180, 52182, 52183 and 52186
42367	Arm Oil Tube Packing (braided cotton) for 52185 and 127187
116 E	Arm Screw (back)
854 E	" " (front)
127047	" Shaft (horizontal)
142072	" " " Bevel Gear with two 1036AL
127070	" " " " " Case (two pieces) with 121E
121 E	Arm Shaft (horizontal) Bevel Gear Case Screw
1036 AL	2 " " " " " Set Screw
52191	" " " Flanged Bushing (back)

No.	Name
52192	Arm Shaft (horizontal) Flanged Bushing (back) 52191 with 52193 and 52194
52193	Arm Shaft (horizontal) Flanged Bushing (back) Oil Pad (inside) Braided Cotton
52194	Arm Shaft (horizontal) Flanged Bushing (back) Oil Pad (outside) felt
448 AL	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
52195	Arm Shaft (horizontal) Flanged Bushing (front)
52196	" " " " " " 52195 with 52193 and 52194
52193	Arm Shaft (horizontal) Flanged Bushing (front) Oil Pad (inside) Braided Cotton
52194	Arm Shaft (horizontal) Flanged Bushing (front) Oil Pad (outside)
435 AL	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
68350	Arm Shaft (horizontal) Front Bearing Oil Cup
144 D	" " " Screw
142006	" " (upright)
142075	" " " Bevel Gear (lower) with two 1259AL
1259 AL	2 Arm Shaft (upright) Bevel Gear (lower) Set Screw
142080	" " " " " (upper) with two 1259AL
1259 AL	2 Arm Shaft (upright) Bevel Gear (upper) Set Screw
52492	" " " Bushing (lower)
432 AL	" " " " " Set Screw
52493	" " " (upper)
435 AL	" " " " " Set Screw
127146	" Side Cap

No.	Name
219 J	Arm Side Cap Screw
127079	" " Cover
50053 J	" " " Thumb Screw
52239	" Spool Pin and Thread Eyelet
8879	" " " Washer (cloth)
127192	" Top Cover
127193	" " " 127192 with 52183, 52239, 127187 and 127255
127255	Arm Top Cover Positioning Disc
158 J	Arm Top Cover Screw
* 52383	Bed
12431	" Slide
4307	" " Spring
725 J	2 " " " Screw
12432	Bed Slide complete, Nos. 4307, 12431 and two 725J
52051	Face Plate
176 J	" " Screw
52053	" " Thread Guard (lower)
226 J	" " " " " Screw
52170	" " " " (upper)
226 J	" " " " " Screw
52052	Face Plate complete, Nos. 52051, 52053, 52170 and two 226J
50190 J	Face Plate Thumb Screw
52452	Feed Bar
313 C	" " Screw Center
56813	" " " " 313C with 1519J

No.	Name
1519 J	Feed Bar Screw Center Nut
52165	" Connecting Link
375 C	" " " Hinge Screw
1518 J	" " " " " Nut
52073	" " " " Stud
50083 AL	" " " " " Set Screw
121446	Feed Dog (spiked teeth) 13 teeth (10 teeth to the inch)
50117 AL	Feed Dog Screw
127247	" and Feed Lifting Eccentric with 448AL, 1299AL, 52210 and 52211
127248	Feed and Feed Lifting Eccentric 127247 with 127152
52210	Feed and Feed Lifting Eccentric Lubricating Pad (long) wood
52211	Feed and Feed Lifting Eccentric Lubricating Pad (short) wood
448 AL	Feed and Feed Lifting Eccentric Set Screw
1299 AL	" " " " " Position Screw
127152	" " " " " Sleeve
52407	" Forked Connection
52451	" " " 52407 with 375C, 1518J and 52165
375 C	Feed Forked Connection Hinge Screw
1518 J	" " " " " Nut
52384	" Lifting Rock Shaft
127286	Feed Lifting Rock Shaft complete, Nos. 52384 and 127288
127156	Feed Lifting Rock Shaft Connecting Rod with two 966E
966 E	2 " " " " " " Cap Screw

No.	Name
375 C	Feed Lifting Rock Shaft Connecting Rod Hinge Screw
1518 J	" " " " " " " "
	Nut
127288	Feed Lifting Rock Shaft Crank with 157J and 52267
157 J	" " " " " Clamping Screw
52267	" " " " " Slide Block with 125060
125060	Feed Lifting Rock Shaft Crank Slide Block Stud
50191 C	" " " " Screw Center
52097	" " " " " " 50191C with 1513J
1513 J	Feed Lifting Rock Shaft Screw Center Nut
50338 E	" Regulating Stud
56032	" " " Head with 56033
50193 J	" " " Cap Screw
56033	" " " Stop Pin
56034	" " " Lock Pin
56035	" " " " " Spring
52408	" Regulator with 50083AL
52411	" " 52408 with 52073
1128 E	Feed Regulator Hinge Screw
52409	" Reverse Lever with 158J and 51846
50339 D	" " " Hinge Screw
158 J	" " " " " Clamping Screw
52410	" " " " " Friction Washer
51846	" " " Roller and Stud
52386	" Rock Shaft
29633	" " " Crank with 157J

No.	Name
157 J	Feed Rock Shaft Crank Clamping Screw
52387	Feed Rock Shaft complete, Nos. 29633 and 52386
50191 C	" " " Screw Center
52097	" " " " " 50191C with 1513J
1513 J	" " " " " Nut
25866	Guide
50190 J	" Thumb Screw
127243	Needle Bar (hollow)
127244	" " 127243 with 51229D, 127245 and 127246
127305	" " Bushing (lower) with 29532
29532	" " " " Oil Cup
1133 AL	" " " " Set Screw
52448	" " " (upper)
1133 AL	" " " " Set Screw
52205	" " Connecting Link with 52207
52206	" " " " 52205 with 24041
775 E	" " " " Cap Screw
52207	" " " " Lubricating Pad (wood)
24041	" " " Stud with 207E
207 E	" " " " Clamping Screw
127222	" " Crank with 1036AL, 1037C and 1065AL
1065 AL	" " " Position Screw
127245	" " Thread Guard
51229 D	" " " " Screw
127246	Needle Clamp with 140119F
140119 F	" " Screw

No.	Name
127191	Oil Tube with 52184
127091	" " Bracket
127092	" " " 127091 with 127191, for oiling Feed Connecting Link
52184	Oil Tube Packing (wick)
52187	Machine Pulley with two 448AL
448 AL	2 " " Set Screw
12391	Presser Bar (hollow)
52338	" " Guide Bracket with 223C and 453AL
453 AL	" " " " Set Screw
5990	" " Lifter
689 C	" " " Hinge Screw
1520 J	" " " " " Nut
12327	" " Lifting and Releasing Lever Bracket
127108	" " Spring
11170	" " " Washer
7298	" Foot Hinge Pin
52437	" " Plate
52438	" " Shank
26231	" " Spring
52439	Presser Foot (spring hinged) complete, Nos. 7298, 26231, 52437 and 52438
176 J	Presser Foot Screw
688 J	Pressure Regulating Thumb Screw
127095	Rotating Hook with three 1253AL
127096	" " 127095 with 270083 and four 1053D
127239	" " 127096 with 40274, 127242 and three 1367E



No.	Name
127240	Rotating Hook 127239 with 52237
40264	" " Bobbin
52235	" " " Case
52236	" " " " 52235 with 591F, 1380D and 40394
40392	Rotating Hook Bobbin Case Latch
125320	" " " " " Lever
2974	" " " " " Fulcrum Pin
2975	" " " " " Spring
592 E	" " " " " Stop Screw
40393	" " " " Hinge Nos. 2974, 40392 and 125320
591 F	Rotating Hook Bobbin Case Tension Regulating Screw
40394	" " " " " Spring
1380 D	" " " " " Screw
52237	Rotating Hook Bobbin Case complete, Nos. 592E, 2975, 40393 and 52236
127241	Rotating Hook Bobbin Case 52237 with 127242
127242	" " " " Holder
52018	" " " " Position Bracket
704 J	" " " " " "
	Screw
40274	Rotating Hook Section
1367 E	3 " " " Screw
1253 AL	3 " " Set Screw
127292	" " Shaft
142075	" " " Bevel Gear with two 1259AL
127007	" " " " Case (two pieces) with 121E and 50234D

No.		Name
50234 D		Rotating Hook Shaft Level Gear Case Plug Screw
121 E		" " " " " " Screw
1259 AL	2	" " " " " Set Screw
127004		" " " Bushing (back)
127043		" " " " " 127004 with 52045
52045		Rotating Hook Shaft Bushing (back) Packing (wick)
1143 AL		" " " " " " Set Screw
127005		" " " " (front)
127044		" " " " " 127005 with 52045
54897		Rotating Hook Shaft Bushing (front) Oil Cup
52045		" " " " " Packing (wick)
1148 AL		" " " " " Set Screw
270083		" " Thread Guard
1053 D	4	" " " " Screw
142078		Set of Mated Gears complete for lower shaft, Nos. two 142075
142079		Set of Mated Gears complete for upper shaft, Nos. 142072 and 142080
52337		Slack Thread Regulator
223 C		" " " Set Screw
2102	2	Tension Disc
1560 C		" Regulating Thumb Nut
32572		" Releasing Disc
52445		" " Lever
12398		" " " Hinge Pin
12329		" " " Spring
32574		" " Pin

No.	Name
2103	Tension Spring
50304 C	" Stud
52098	" " 50304C with 1560C
50305 C	" " Set Screw
52397	Tension complete, Nos. 2103, 32572, 32574, 52083, 52098, 52394 and two 2102
52027	Thread Guard (side of arm)
52454	" Retainer
624 AL	" " Set Screw
127289	Thread Take-up complete, Nos. 11204, 52025 and 127291
127290	" " Crank
127291	" " " 127290 with 775E and 52206
1037 C	" " " Position Screw
1036 AL	" " " Set Screw
52022	" " Lever with 52130
52023	" " " Hinge Pin
52024	" " " Link
11204	Thread Take-up Lever Link Hinge Pin
435 AL	" " " " " " " Set Screw
52130	" " " Thread Eyelet Bushing
52025	Thread Take-up Lever complete, Nos. 52022 to 52024
52394	" " Spring
52083	" " " Regulator with 50305C
448 AL	" " " " " Set Screw
20356 XC	Throat Plate, large needle hole
20357 XC	" " small needle hole

Note: Throat Plate Nos. 20356XC is sent with this Machine unless otherwise stated on order.

No.

Name

691 F

Throat Plate Screw

139622

Drip Pan with four 1 in. wire nails

Foot Lifter Parts

No.	Name
5596	Bell Crank
56848	" " 5596 with 5599 and 5601
5599	" " Bracket
178 E	" " " Screw
5601	" " Hinge Pin
5735	" " Spring
5598	Bell Crank complete, Nos. 5735 and 56848
5670	Chain, length 26 in. to 35 in., with 56864 and 56865
	Note: When ordering No. 5670, state length required.
56864	Chain Hook (large)
56865	" " (small)
4879	" Connecting Link
12237	Lifting Lever with 448AL
52028	" " Connecting Rod
12416	" " " " Joint
76 D	" " " " " Hinge Screw
1521 J	" " " " Lock Nut
802 D	" " Hinge Screw
12241	" " Link
766 D	" " " Hinge Screw
12240	" " Pin
448 AL	" " " Set Screw
2763	Rock Shaft
12242	" " Hanger with two wood screws 1 in. No. 10
6337	" " Lifting Bracket with two 356C

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No.	Name
12243	Rock Shaft Lifting Bracket Hook
7125	" " " " Hook
356 C	" " " " " Set Screw
356 C	" " " " " Set Screw
2770	Rock Shaft Stop Dog with 140219C
140219 C	" " " " " Set Screw
4880	Rock Shaft complete, Nos. 2763, 2770, 7125, 12243 and two each 6337 and 12242
4881	Treadle
4882	" Shaft
4883	" Spring
4884	" Stand
4885	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16
52319	Foot Lifter complete, Nos. 76D, 766D, 802D, 1521J, 4880, 4885, 5598, 5670, 12237, 12240, 12241, 12416, 52028 and two 178E

Knee Lifter Parts

No.	Name
5596	Bell Crank
56848	" " 5596 with 5599 and 5601
5599	" " Bracket
178 E	" " " Screw
5601	" " Hinge Pin
5735	" " Spring
5598	Bell Crank complete, Nos. 5735 and 56848
12237	Lifter Lever with 448AL
52028	" " Connecting Rod
12416	" " " " Joint
76 D	" " " " Hinge Screw
1521 J	" " " " Lock Nut
802 D	" " Hinge Screw
12241	" " Link
766 D	" " " Hinge Screw
12240	" " Pin
448 AL	" " " Set Screw
2763	Rock Shaft
7539	" " Hanger with two wood screws 1 in. No. 10
2765	" " Knee Arm
2766	" " " " Hub with 356C
356 C	" " " " " Set Screw
2768	Rock Shaft Knee Arm complete, Nos. 2765 to 2767
2767	" " " Plate with 356C
356 C	" " " " Set Screw

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No.	Name
6337	Rock Shaft Lifting Bracket with two 356C
2778	" " " " Hook
356 C	" " " " " Set Screw
356 C	" " " " " Set Screw
2770	Rock Shaft Stop Dog with 140219C
140219 C	" " " " " Set Screw
12250	Rock Shaft complete, Nos. 2763, 2768, 2778, 6337 and two each 2770 and 7539
52320	Knee Lifter complete (power table) Nos. 76D, 766D, 802D, 1521J, 5598, 12237, 12240, 12241, 12250, 12416, 52028 and two 178E